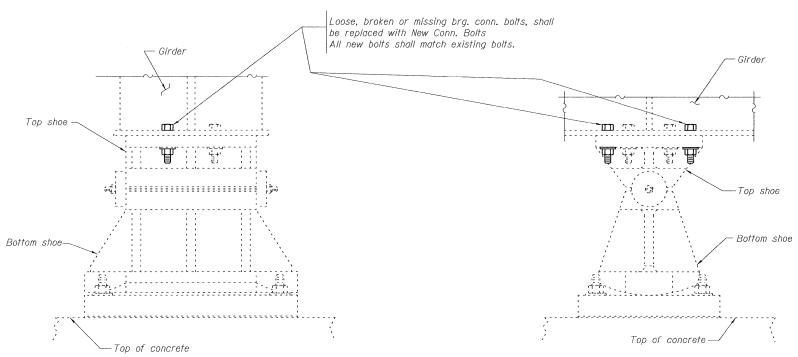
## STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



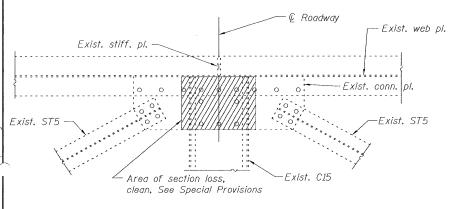
REPLACEMENT OF LOOSE OR MISSING BEARING CONNECTION BOLT

LOOSE OR MISSING BEARING BOLT LOCATIONS									
Pier	Girder No.	No. of Bolts	Remarks						
8	3	3							
8	2	1							
9	2	2							
12	3	1							
16	1	1							
18	4	1							
20	2	2	AND						
21	2	1							
22	2	1							
22	3	1							
25	2	1							
26	2	2							
27	2	1							
28	2	1							
20	1	1							
22	3	1							
22	1	1							
23	2	1							
34	4	1							

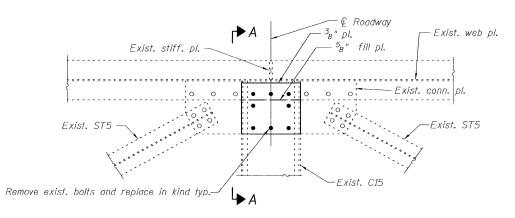
Note: If any additional loose, broken, missing or severely corroded bolts not listed are encountered, the Contractor shall also replace those bolts, as approved by the Engineer.

## BILL OF MATERIAL

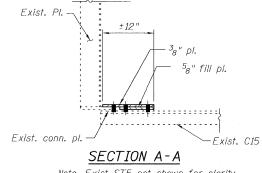
Item	Unit	Total		
Bolt Replacement	Each	24		
Structural Steel Repair	Pounds	40		



EXISTING WIND TRANSFER DEVICE AT PIER 15



REPAIRED WIND TRANSFER DEVICE AT PIER 15



Note: Exist ST5 not shown for clarity.

DESIGNED TMB CHECKED TSB DRAWN CHECKED TSB



## STEEL REPAIR DETAILS - 3 STRUCTURE NO. 060-0035

5	SHEET NO. 18	F.A.I. RTE.		SECTION						COUNTY	TOTAL SHEETS	SHEET NO.
	J. 122 1 713 13	270		60B-I-8						MADISON	49	31
	36 SHEETS									CONTRACT	NO. 76	A92
	FED. ROAD DIST. NO. 8 ILLINOIS FED.						ΑI	D PROJECT				